

FRONT FASCIA INSTALLATION NOTES

The OEM Parking Sensor mounting brackets will need to be transferred to the new bumper cover. Like with the OEM bumper cover, they are attached using 3M double-sided tape (max thickness ~1.0mm / .05").

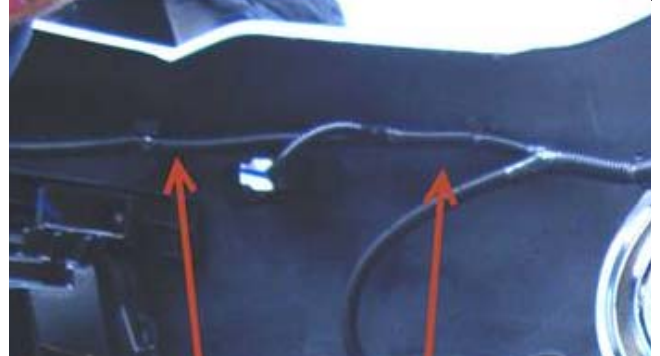
We recommend prepping the inside surface of the bumper with a degreaser and then 3M Primer 94, which is designed to help with the adhesion of double-sided tape.



The sub-harness for the front bumper components needs to be properly reattached to the nose cone / surround using the existing clips.



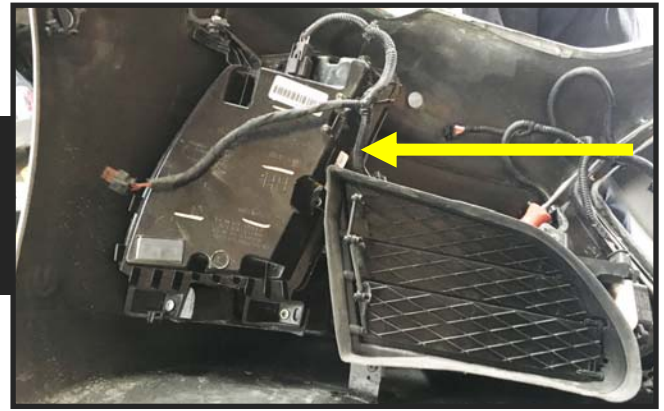
For the areas previously attached to the bumper cover, reattach using double-sided tape.



The included brackets (highlighted in yellow) hook over the front bumper reinforcement (crash beam).

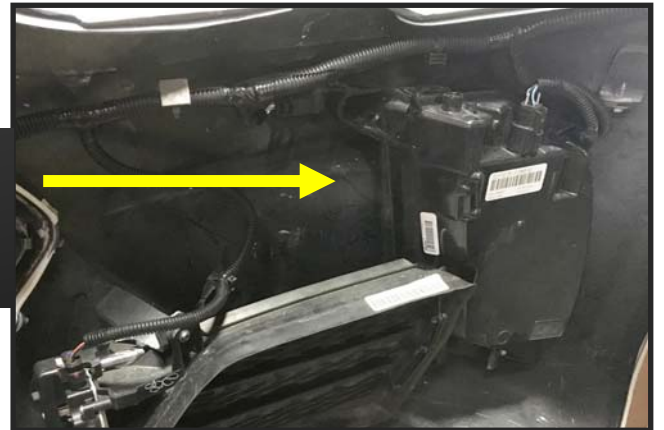


FASCIA LEFT SIDE



NOTE: The OEM Fog Lamp assemblies are reused, however they must be swapped side-to-side (the left module is moved to the right side, and the right module will be moved to the left side).

FASCIA RIGHT SIDE



NOTE: The motorized louvers are retained on their respective sides LH remains on the LEFT and RH on the RIGHT.



Reuse OEM Torx screws for reinstallation of Fog Lamp modules and louvers.

(Holes might require additional drilling.)



Make sure all supplied clips are used to attach nose cone to nose cone surround. (Please also ensure that the clips are evenly spaced around the perimeter of the nose cone.)

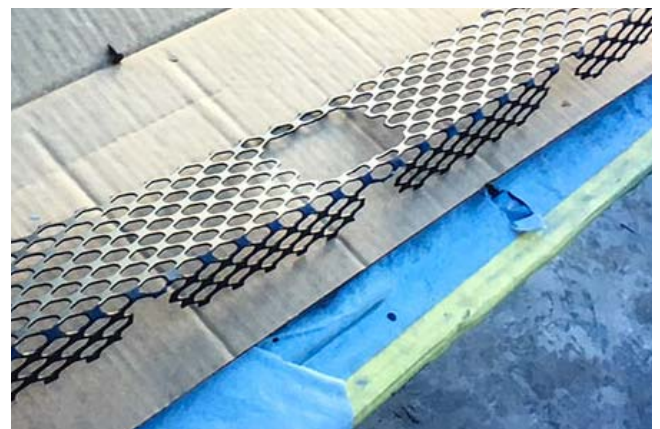


For extra clearance around the auto pilot sensor [above], due to malleable nature of the urethane material, the inner lip of the Front Fascia can be lifted slightly, if desired.

Included with the Front Fascia is a 1-piece metal mesh grille for the bottom opening.

We recommend using an adhesive / epoxy to affix the bottom, flat portion of this grille material to the Front Fascia. Trimming will be required, as necessary to accommodate Auto Pilot Sensor (see example at right).

Also recommended is refinishing the mesh in a satin or matte black paint to complete the look.



Due to the nature of the impact-resistant urethane material, some small variances may exist in the opening for the nose cone surround.

These areas on the Fascia may require some adjustment to allow for the nose cone surround to sit evenly, and at the correct height.



Just a note, but the Unplugged Performance Fascia features much tighter tolerances around the headlamps in an effort to improve the overall high-quality look versus the OEM bumper cover's large, uneven gaps.



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